

# Castle Composites Limited

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## **CASTILE PU ADHESIVE – XP 2265**

**Specially designed to adhere Castile Promenade Tiles to bituminous felt roofs and Sanded Asphalt and many other surfaces.**

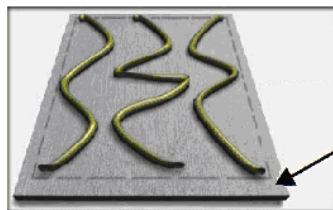
**For professional use only as an adhesive for Castile Promenade Tiles.  
For outdoor use only.**

**For safety precautions see container label.**

PU Adhesive is specially designed to give durable and economical fixing of Castile Promenade Tiles to asphalt and roofing felt. During curing, the adhesive absorbs moisture from the atmosphere and expands providing a firm support to the tile. This results in an effective and practical fixing method which can be used in damp and humid conditions.

### **INSTRUCTIONS FOR USE**

1. Cut the nozzle of the adhesive bottle to give the correct size of adhesive bead. 3mm bead size is recommended.
2. Apply the adhesive to the back of the tile by gently squeezing the bottle to produce 3mm high beads in a zig-zag pattern as below. Leave approximately 20mm clear of adhesive at the edges of the tile to allow for handling and expansion of the adhesive.
3. Tiles cut to less than half size are not recommended. Procedure for full tile should be followed.
4. Felt must be free from dust and grease. Do not prepare more than six tiles at a time. The surface can be damp but not wet. Do not apply in frosty conditions or in temperatures under 5°C.
5. When the adhesive has been applied, the tile should be positioned and gently pressed into place to ensure good contact. Work away from the tiled area to avoid early trafficking.
6. Replace the cap on the bottle to store but expel as much air from the bottle as possible first.
7. Should too much adhesive be used or should it be applied too close to the edge the expanding action will force the foamed adhesive up through the gaps between tiles. Should this happen do not try to remove when wet! Leave till dry then carefully cut off with craft knife and remove marks with wire wool or similar.



Leave 20mm  
clear around  
edges